

# CONLEY CASTING SUPPLY CORP.

## CONLEY ACCU-MOLD VULCANIZER CONTROL BOX UPGRADE

ITEM	ITEM #s	QTY	RTL	RTL each
Control Box Update	ZCTLBX UPGRADE	1	<b>725.84</b>	
FUTURE DIGITAL	C21-32nd DIN	2	360	180
RELAY Solid State	32-250V 25A	2	75.09	37.545
THERMOCOUPLE	TYPE J 3/16x6	2	73.5	36.75
FUSE HLDR dual		1	12.75	12.75
FUSES AGC-12	GLASS	2	4.5	2.25
LABOR	ASSEMBLY	4	200	50

The upgrade for a "Single Temperature Control" Conley Accu-Mold vulcanizer consists of the following;

- #1 Remove old Baige FUJI temperature control and install two new FUTURE C21 controls.
- #2 Install two new solid state relays for the heaters.
- #3 Install two new Thermocouples into the heater platens.
- #4 Install a second fuse block for the control circuit.

Wire all items together and run a 1 hour heat-up, program, and temperature test.

Approximate labor 4 (four) hours of labor in addition to the components.



Old style single FUJI control



New Dual FUTURE C21 control panel

Price reflects installation at customer's facility, cost may vary outside of RI.