
CONLEY CASTING SUPPLY CORP.

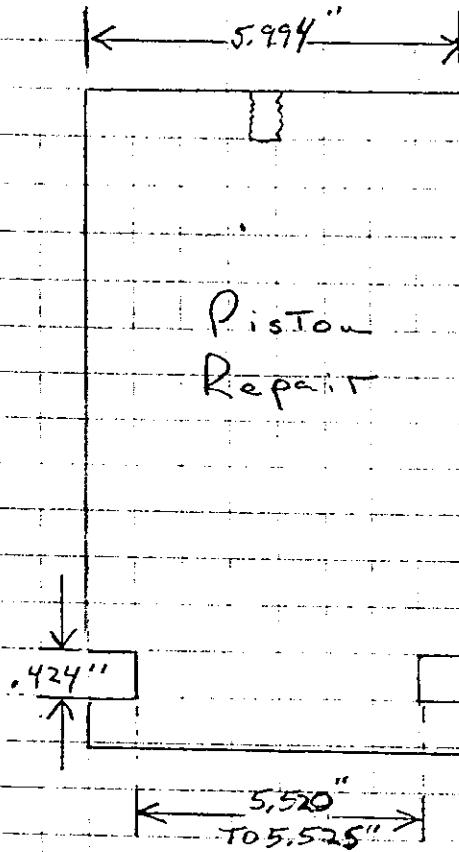
DIRECTIONS TO CHANGE AN ACCU-MOLD JACK

NOTE: DISCONNECT ELECTRICAL POWER TO THE MACHINE.

- 1) REMOVE THERMOCOUPLE FROM BOTTOM HEATING PLATEN. (BE GENTLE).
- 2) UNPLUG BOTTOM HEATER. (UNTWIST AND REMOVE).
- 3) REMOVE FOUR (4) SCREWS THE FASTEN BOTTOM HEATING PLATEN TO JACK PLATE.
(USE A 1/2" SOCKET OR 1/4" ALLEN SOCKET WRENCH).
- 4) REMOVE HEATING PLATEN.
- 5) UNDER THE PLATEN INSULATION PLATE THERE WILL BE A 5/16" FLAT HEAD ALLEN
SCREW. (THIS IS THE SCREW THAT HOLDS THE PLATE (JACK) TO THE JACK).
- 6) REMOVE THE SCREW WITH A 5/16" ALLEN WRENCH. BE CAREFUL NOT TO DAMAGE THE
HEATER LEADS.
- 7) NOW YOU CAN REMOVE THE JACK PLATE ASSEMBLY FROM THE VULCANIZER.
- 8) THE JACK ITSELF IS FASTENED TO THE VULCANIZER WITH TWO (2) ALLEN SOCKET
SCREWS. (USE A 1/4" ALLEN T-WRENCH OR SOCKET).
- 9) REMOVE THESE SCREWS AND THE JACK CAN SLIDE OUT. USE A CLOTH TO SLIDE IT ON.
- 10) INSTALL NEW JACK IN REVERSE ORDER.

124 MAPLE STREET, WARWICK, RI 02888 (401) 785-9500 • (800) 445-7900 • (401) 781-9420

ATTN:
Machinist



Hard
Chrome
Plated
Steel

Machinist, could you please check the
ring groove diameter. If groove diameter
is not 5.520" to 5.525", cut a new groove
1/4" above the existing groove. The groove width
has to be .424" \pm .005". Groove diameter finish
has to be smooth.

Thanks,